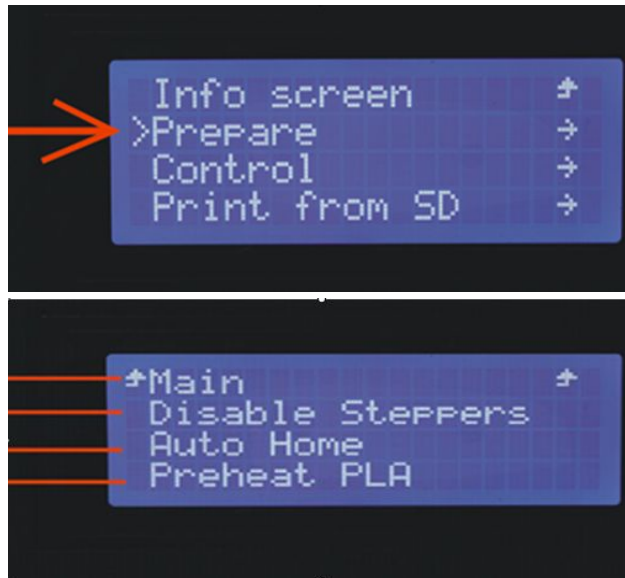


How To Calibrate Platform

1. Turn on printer. Choose “Prepare” → “Auto Home”, so the extruder can go to the original place.



2. When the extruder goes to the original place, turn off the printer. Stick the tape on platform.

3. Pls move the extruder into four corners of platform and the middle of the platform.



Attention: pls adjust distance between nozzle and platform by the screws, where one piece of A4 paper can go through easily. The best distance: when you put the A4 paper through the distance, you can feel the friction force on the paper and you can move the paper here and there easily.

4. Turn on the printer, and choose "Print from SD" to print model. Observe the first layer.

If you set no raft and base for the model, you just see whether the first layer is flat and no or hardly hairy edges. If you set raft or base for model, you should see the first layer of the model after printer prints the raft or base. If there is no hairy edges and the layer is flat, the distance is ok. Otherwise, pls adjust the platform little during printing or readjust the distance..

